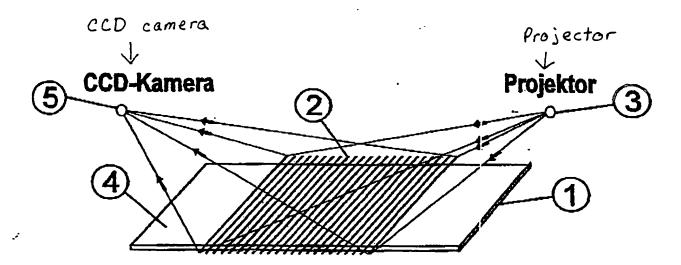
Fig. 1



(4) Laminar-flow cooling Unterband-Kühlung Cooling external roll cooling Laminar-Kühlung Rollen-Außenkühlung Temperatur Temperature Fig. 2 Internal roll cooling Rollen-Innenkühlung

Fig. 3

